What is claimed is:

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- 1. A direct-coated sponge abrasive material directly bearing a releasable securing means comprising one part of a two part hook material and loop material attachment system.
- 2. A direct-coated sponge abrasive material as claimed in claim 1 in which said releasable securing means comprises loop material secured to the sponge.
- 3. A direct-coated sponge abrasive material as claimed in claim 1 in which said releasable securing means comprises hook material secured to the sponge.
 - 4. A direct-coated sponge abrasive material as claimed in claim 1 in which the sponge is in the form of a sheet having opposite major surfaces and the abrasive and securing means are on the opposite major surfaces.
- 5. A direct-coated sponge abrasive material as claimed in claim 1 in which the sponge is in the form of a rectangular block having two major surfaces bearing direct coated abrasive and four minor surfaces at least one of which bears said one part of said releasable securing means.
- 6. A direct-coated sponge abrasive material as claimed in claim 1 in combination with a strap suitable for accommodating a hand, the strap bearing, at least at its ends, the other part of the hook material or loop material of said attachment system.
- 7. A direct-coated sponge abrasive material as defined in claim 1 in combination with a back-up pad comprising the other part of a hook material and loop material attachment system.

- 8. A direct-coated material as claimed in claim 7 in which the back-up pad is adapted for use on a motor driven sanding machine.
- 9. A direct-coated sponge abrasive material as claimed in claim 7 in which the back-up5 pad is in the form of a block for hand sanding.
 - 10. A direct-coated sponge abrasive material as claimed in claim 1 in which the loop material comprises brushed nylon.